

This Page Is Inserted by IFW Operations  
and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

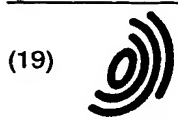
Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.**





Eur päisches Patentamt  
Eur pean Patent Office  
Office européen des brevets



(11) EP 0 920 116 A2

(12) EUROPEAN PATENT APPLICATION

(43) Date of publication:  
02.06.1999 Bulletin 1999/22

(51) Int. Cl.<sup>6</sup>: H02M 5/458

(21) Application number: 98119311.3

(22) Date of filing: 13.10.1998

(84) Designated Contracting States:  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE  
Designated Extension States:  
AL LT LV MK RO SI

(30) Priority: 16.10.1997 JP 283670/97  
24.12.1997 JP 355433/97

(71) Applicant:  
KABUSHIKI KAISHA TOSHIBA  
Kawasaki-shi (JP)

(72) Inventors:  
• Miyazaki, Hiroshi  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)

• Takuma, Junichi  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)  
• Kanazawa, Hidetoshi  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)  
• Sato, Eiji  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)  
• Kamimura, Toshiyuki  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)

(74) Representative:  
Henkel, Feiler, Hänzel  
Möhlstrasse 37  
81675 München (DE)

(54) Inverter apparatus for supplying drive power to an electric motor, and filter apparatus for use in the inverter apparatus

(57) A filter apparatus (8) has a current-detecting coil ( $L_3$ ). The coil detects a high-frequency leak current ( $I_1$ ) flowing from the phase-windings (123r, 123s, 123t) of a motor (120) to the earth terminal (E) through the closed case (111) of a compressor (101). A current-can-

celing circuit (30) generates a current ( $I_2$ ) similar in waveform to the high-frequency leak current ( $I_1$ ) detected by the coil ( $L_3$ ). The current thus generated cancels out the high-frequency leak current ( $I_1$ ).

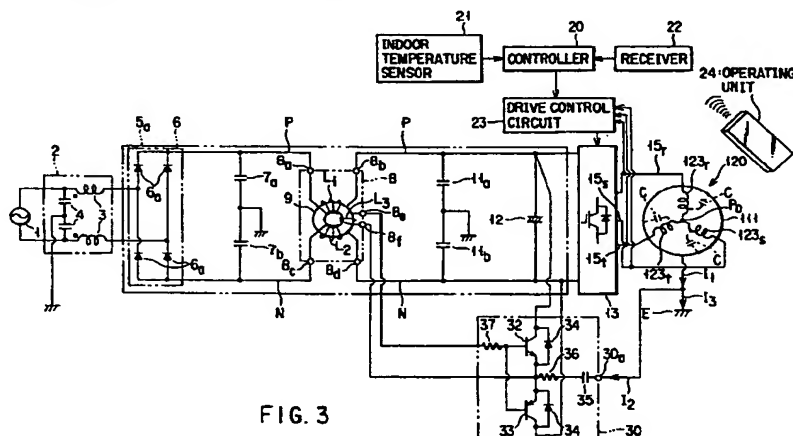


FIG. 3

[0001] The present invention relates to an inverter apparatus for use in a refrigerating apparatus having a compressor, and also to a filter apparatus for use in the inverter apparatus.

[0002] A refrigerating apparatus such as an air conditioner or a refrigerator comprises a compressor and an inverter apparatus for driving the electric motor incorporated in the compressor.

[0003] The inverter apparatus has a DC circuit and a switching circuit. The DC circuit converts the voltage of a commercially available AC power supply to a DC voltage. The switching circuit performs switching on the DC voltage, converting the DC voltage to a high-frequency voltage. The high-frequency voltage is supplied, as drive power, to the electric motor incorporated in the compressor.

[0004] The compressor comprises a closed case, in which the electric motor is provided. The closed case is made of metal (e.g., iron). The case is connected to the earth terminal for the sake of safety.

[0005] The electric motor is a brush-less DC motor having three phase-windings. Electrostatic capacitance (generally known as "stray capacitance") exists between the closed case (i.e., the earth terminal) and the phase-windings. As the switching circuit operates, switching the DC voltage output from the DC circuit, a leak current having a frequency of several megahertz (MHz) flows from the phase-windings to the earth terminal.

[0006] The high-frequency leak current dielectrically flows toward the commercially available power supply. The leak current may adversely influence the control of the inverter apparatus and may cause errors in other electric appliance, the breaker and the like.

[0007] To reduce the high-frequency leak current, choke coils may be provided on the conduction lines that connect the output of the inverter apparatus to the electric motor. Alternatively, the switching frequency of the inverter apparatus may be lowered for the same purpose. If choke coils are so provided, however, it still difficult to reduce the high-frequency leak current sufficiently when the switching frequency of the inverter apparatus increases. If the switching frequency of the inverter apparatus, it will be impossible to enhance the performance of the compressor, resulting in an inadequate refrigerating efficiency.

[0008] The object of the invention is to provide an inverter apparatus for use in a refrigerating apparatus having a compressor, which has a switching circuit, which can be manufactured at low cost and which can yet reliably reduce the leak current from the compressor even if the switching frequency of the switching circuit is high.

[0009] According to the invention there is provided an inverter apparatus for supplying drive power to a motor which has a plurality of phase-windings and which is

contained in a closed metal case of a compressor, which is connected to the ground. The inverter apparatus comprising: a DC circuit for converting a voltage of an AC power supply to a DC voltage; a switching circuit for switching an output voltage of the DC circuit, thereby to convert the same to a high-frequency voltage, and for applying the high-frequency voltage as drive power for the motor; a noise-removing filter provided on lines connecting the DC circuit and the switching circuit, the filter having coils; a current-detecting coil provided in the filter, for detecting a leak current flowing from the phase-windings of the motor to the ground through the closed case, and characterized in the coil is made of a wire thinner than wires forming the coils of the filter and/or that the coil has less turns than each of the coils of the filter; and a current-canceling circuit for generating a current similar in waveform to the leak current detected by the current-detecting coil, for canceling out the leak current, the current-canceling circuit having an output terminal which is connected to the ground.

[0010] This summary of the invention does not necessarily describe all necessary features so that the invention may also be a sub-combination of these described features.

[0011] The invention can be more fully understood from the following detailed description when taken in conjunction with the accompanying drawings, in which:

FIG. 1 is a diagram showing a refrigeration cycle relating to the present invention;

FIG. 2 is a sectional view of a compressor relating to the invention;

FIG. 3 is a block diagram showing the control circuit incorporating an inverter apparatus according to a first embodiment of the present invention;

FIG. 4 shows the waveform of the high-frequency leak current  $I_1$  generated in each embodiment of the invention;

FIG. 5 shows the waveform of the canceling current  $I_2$  generated in each embodiment of the invention;

FIG. 6 shows the waveform of the current  $I_3$  flowing to the earth terminal E when the current  $I_2$  cancels the high-frequency leak current  $I_1$  in each embodiment of the invention;

FIG. 7 is a front view of the filter apparatus incorporated in the first embodiment of the present invention;

FIG. 8 is a side view of the second filter apparatus shown in FIG. 7;

FIG. 9 is a plan view of the base of the core stand incorporated in the filter apparatus shown in FIG. 7;

FIG. 10 is an equivalent circuit diagram of the filter apparatus incorporated in each embodiment of the invention;

FIG. 11 is a front view of the filter apparatus incorporated in a second embodiment of the present invention;

FIG. 12 is a front view of the filter apparatus incor-

porated in a third embodiment of this invention;

FIG. 13 is a front view of the filter apparatus incorporated in a fourth embodiment of the present invention;

FIG. 14 is a side view of the filter apparatus illustrated in FIG. 13;

FIG. 15 is a plan view of the base of the core stand provided in the filter apparatus shown in FIG. 13;

FIG. 16 is a front view of the filter apparatus incorporated in a fifth embodiment of the invention;

FIG. 17 is a front view of the filter apparatus incorporated in a sixth embodiment of the present invention;

FIG. 18 is a front view of the filter apparatus incorporated in an eighth embodiment of this invention;

FIG. 19 is a front view of the filter apparatus incorporated in a ninth embodiment of the present invention;

FIG. 20 is a front view of the filter apparatus incorporated in a tenth embodiment of the invention;

FIG. 21 is a plan view of the base of the core stand provided in the filter apparatus shown in FIG. 20;

FIG. 22 is a front view of the filter apparatus incorporated in an eleventh embodiment of the invention;

FIG. 23 is a front view of the filter apparatus incorporated in a twelfth embodiment of this invention;

FIG. 24 is a front view of the filter apparatus incorporated in a thirteenth embodiment of the invention;

FIG. 25 is a side view of the filter apparatus shown in FIG. 24;

FIG. 26 is a plan view of the base of the core stand provided in the filter apparatus shown in FIG. 24;

FIG. 27 is a block diagram showing the control circuit incorporating an inverter apparatus according to a fourteenth embodiment of the invention; and

FIG. 28 is a block diagram showing the control circuit incorporating an inverter apparatus according to a fifteenth embodiment of the present invention.

[0012] The first embodiment of the invention will be described.

[0013] FIG. 1 shows the refrigeration cycle relating to the first embodiment. The refrigeration cycle comprises a compressor 101, a condenser 102, a pressure reducer 103, and an evaporator 104. The pressure reducer 103 is, for example, an expansion valve or a capillary tube. The compressor 101, condenser 102, device 103 and evaporator 104 are connected by pipes, constituting a loop. The refrigeration cycle thus formed is filled with refrigerant.

[0014] As shown in FIG. 2, the compressor 101 comprises a closed case 111 made of metal. A suction pipe 112 is connected to the lower end part of the case 111. A discharge pipe 113 and a terminal 114 are connected to the top of the case 111. The compressor 101 further comprises a motor 120 and a compressing section 130, which are contained in the closed case 111. The motor 120 is provided to drive the compressing section 130.

[0015] The motor 120 is a brush-less DC motor comprising a stator 121 and a rotor 122. Three phase-windings 123r, 123s and 123t are wound around the stator 121. The rotor 122 is comprises a number of steel discs and permanent magnets (for example, four magnets). The steel discs are piled one upon another, forming a cylinder which has an axial hole. A shaft 124 extends through the axial hole of the cylinder composed of the steel discs. The permanent magnets are embedded in the cylinder, surrounding the shaft 124.

[0016] An electric current is supplied to the phase-windings 123r, 123s and 123t sequentially and repeatedly, thus accomplishing commutation. As a result, the windings 123r, 123s and 123t generate magnetic fields, one after another. The magnetic fields interact with the magnetic fields of the permanent magnets in the rotor 122, generating a torque in the rotor 122.

[0017] The compressing section 130 has a main bearing 131, a sub-bearing 132, and a cylinder 133. The main bearing 131 and the sub-bearing 132 support the shaft 124. The cylinder 133 is clamped between the bearings 131 and 132 and loosely mounted on the shaft 124. The shaft 124 has an eccentric part 124a, which is contained in the cylinder 133. A roller 134 is mounted on the eccentric part 124a. A compression chamber 135 is defined between the outer circumferential surface of the roller 134 and the inner circumferential surface of the cylinder 133. The compression chamber 135 communicates with an inlet port 136, which in turn communicates with the inlet pipe 112. The cylinder 133 has a discharge port (not shown), which connects the compression chamber 135 to the upper part of the closed case 111.

[0018] When the rotor 122 of the motor 120 rotates, the shaft 124 rotates. The roller 134 provided in the compression section 130, which is mounted on the eccentric part 124a of the shaft 124, is rotated, generating a negative pressure. Refrigerant is thereby drawn into the compression chamber 135 through the suction pipe 112 and compressed in the chamber 135. The refrigerant compressed is supplied through the discharge port (not shown) into the upper part of the closed case 111. The refrigerant is further supplied to the condenser 102, first through the discharge pipe 113 and then through the pipe connecting the compressor 101 and the condenser 102.

[0019] Lubricant oil 140 is contained in the bottom of the closed case 111. The oil 140 performs two function. First, it lubricates the mechanical components of the compression section 130. Second, it cools the compression section 130.

[0020] An inverter apparatus shown in FIG. 3 is provided to supply drive power to the motor 120. As shown in FIG. 3, the inverter apparatus comprises a first filter apparatus (low-pass filter, or generally known as "line filter") 2, a DC circuit 5a, a switching circuit 13, a current-canceling circuit 30, and a current-detecting coil L<sub>3</sub>. The first filter apparatus 2 is connected to a commercially available power supply 1. The DC circuit 5a is con-

connected to the output of the first filter apparatus 2.

[0021] The first filter apparatus 2 comprises two choke coils 3 and two capacitors 4. The first filter apparatus 2 prevents a high-frequency noise from propagating from the DC circuit 5a to the power supply 1.

[0022] The DC circuit 5a comprises a rectifier circuit 6, a second filter apparatus (low-pass filter) 8, and a smoothing capacitor 10. The rectifier circuit 6 has four diodes 6a connected, forming a bridge. The second filter apparatus 8 is connected to the output of the rectifier circuit 6, for removing noise. The smoothing capacitor 10 is connected to the output of the second filter apparatus 8. Thus structured, the DC circuit 5a converts the AC voltage applied from the power supply 1 to a DC voltage. The output of the DC circuit 5a is connected to the switching circuit 13, which will be described later.

[0023] The second filter apparatus 8 comprises a ferrite core 9 and a pair of coils  $L_1$  and  $L_2$ . The coils  $L_1$  and  $L_2$  are copper synchronous windings, both wound around the ferrite core 9. The coils  $L_1$  and  $L_2$  are provided on DC lines P and N, respectively. The lines P and N connect the rectifier circuit 6 to the switching circuit 13. Assume that a noise is generated at a position closer to the load than to the filter apparatus 8. Then, a noise current flows from the noise source through the coil  $L_1$ , which generates a magnetic field. The noise current flows back through the coil  $L_2$ , which generates a magnetic field. These magnetic fields cancel each other. Thus, high-frequency noise components are canceled.

[0024] The switching circuit 13 has a plurality of switching elements such as power transistors. The power transistors perform switching on the DC voltage applied from the DC circuit 5a, thereby converting the DC voltage to a three-phase high-frequency voltage. The three-phase high-frequency voltage is output from the switching circuit 13.

[0025] The output voltage of the switching circuit 13 is applied to the phase-windings 123r, 123s and 123t of the motor 120 through conduction lines 15r, 15s and 15t, respectively. The closed case 111, which contains the motor 120, is connected to an earth terminal E for the sake of safety. The phase-windings 123r, 123s and 123t are connected to a common point Po for star connection.

[0026] An electrostatic capacitance C (also known as "stray capacitance") exists between the closed case (i.e., the earth terminal E) and each of the phase-windings 123r, 123s and 123t. When the motor 120 is driven, a common mode voltage is generated between the earth terminal E and the common point Po of the phase-windings 123r, 123s and 123t, through the electrostatic capacitances C. A common mode current is generated from the common mode voltage and flows from the phase-windings 123r, 123s and 123t to the earth terminal E through the capacitances C. The common mode current is equivalent to a high-frequency leak current  $I_1$ .

[0027] The current-detecting coil  $L_3$  is designed to

detect the common mode current (i.e., the high-frequency leak current  $I_1$ ). The coil  $L_3$  is characterized in at least one of the following respects. First, it is made of wire thinner than the wires forming the coils  $L_1$  and coil  $L_2$  of the second filter apparatus 8. Second, it has less turns than the coils  $L_1$  and coil  $L_2$  of the second filter apparatus 8. The current-detecting coil  $L_3$  has a predetermined inductance of, for example, 100  $\mu$ H or more.

[0028] The current-canceling circuit 30 comprises an amplifier circuit, two diodes 34, a capacitor 35, and two resistors 36 and 37. The amplifier circuit has an NPN transistor 32 and a PNP transistor 33 and is designed to amplify the output voltage of the current-detecting coil  $L_3$ . The amplifier circuit is driven to operate by the output voltage of the DC circuit 5a. The diodes 34 are provided for preventing a reverse electromotive force. The first diode 34 is connected between the collector and emitter of the transistor 32. The second diode 34 is connected between the collector and emitter of the transistor 33. The capacitor 35 is provided for removing a DC component and has a capacitance equal to the electrostatic capacitances C that exists between the closed case 111 and each of the phase-windings 123r, 123s and 123t. The resistors 36 and 37 are used to remove noises.

[0029] The amplifier circuit generates a current  $I_2$  having a waveform similar to that of the high-frequency leak current  $I_1$ . The current  $I_2$  is output through the capacitor 35 and the resistor 36, thereby to cancel out the high-frequency leak current  $I_1$ . The current-canceling circuit 30 has an output terminal 30a, which is connected to the earth terminal E.

[0030] The DC circuit 5a has grounding capacitors 7a and 7b for removing noises. The capacitors 7a and 7b are connected in series between DC lines P and N which connect the rectifier circuit 6 and the second filter apparatus 8.

[0031] The DC circuit 5a further has grounding capacitors 11a and 11b for removing noises. These capacitors 11a and 11b are connected in series between DC lines P and N which connect the second filter apparatus 8 and the switching circuit 13.

[0032] The controller 20 is provided for controlling the air conditioner. An indoor temperature sensor 21, a receiver 22 and a drive control circuit 23 are connected to the controller 20.

[0033] The indoor temperature sensor 21 detects the temperature Ta in the room which is to be air-conditioned by the air conditioner. The receiver 22 receives the infrared rays emitted from an operating unit 24 of remote-control type. The operating unit transmits data for setting operating conditions into the air conditioner, in the form of infrared rays.

[0034] The drive control circuit 23 turns on and off the power transistors of the switching circuit 13. The circuit 23 controls the on-drive cycle and off-drive cycle of the power transistors, i.e., the circuit 23 controls the switching frequency of each power transistor. The circuit 23

also performs control (PWM control) on the on-period (on-off duty) of each power transistor.

[0035] The operation of the system described above will be described.

[0036] The operating unit 24 is operated, setting a desired indoor temperature  $T_s$ . The unit 24 is further operated, thereby starting the air conditioner. The switching circuit 13 is driven. The output of the switching circuit 13 drives the motor 120. The difference  $\Delta T$  between the indoor temperature  $T_a$  detected by the indoor temperature sensor 21 and the desired temperature  $T_s$  set by the operating unit 24 is obtained. The switching frequency of the switching circuit 13 is controlled in accordance with the difference  $\Delta T$ .

[0037] When the switching frequency of the circuit 13 is changed, the rotational speed of the motor 120 changes. The change in the rotational speed of the motor 120 results in a change in the performance of the compressor 101. When the difference reduces to nil, the switching circuit 13 stops operating, and the motor 120 stops, interrupting the operation of the compressor 101.

[0038] As the switching circuit 13 operates, a common mode voltage is generated between the earth terminal E and the common point Po of the phase-windings 123r, 123s and 123t, through the electrostatic capacitances C. Due to the common mode voltage, a high-frequency leak current  $I_1$  of several megahertz flows from the phase-windings 123r, 123s and 123t to the earth terminal E through the electrostatic capacitances C. The common mode current  $I_1$  has such a waveform as is shown in FIG. 4.

[0039] The high-frequency leak current  $I_1$  dielectrically flows toward the commercially available power supply 1. The leak current may adversely influence the control of the inverter apparatus and may cause errors in other electric appliance, the breaker and the like. The leak current is made to flow into the DC circuit 5a. The current-detecting coil  $L_3$  detects a current which is proportional to the high-frequency leak current  $I_1$ . The output voltage of the current-detecting coil  $L_3$  is amplified the transistors 32 and 33, providing a canceling current  $I_2$  having a waveform similar to that of the high-frequency leak current  $I_1$ , as is illustrated in FIG. 5.

[0040] The canceling current  $I_2$  has such polarity that it tends to flow from the earth terminal E toward the current-canceling circuit 30. Due to the specific polarity and waveform of the canceling current  $I_2$ , the high-frequency leak current  $I_1$  is canceled as if absorbed into the current-canceling circuit 30. Hence, the current  $I_3$  flowing to the earth terminal E comes to have such a low-level waveform as is shown in FIG. 6.

[0041] As mentioned above, the high-frequency leak current  $I_1$  is detected, the canceling current  $I_2$  is generated whose waveform is similar to that of the leak current  $I_1$ , and the leak current  $I_1$  is forcibly canceled with the canceling current  $I_2$ . Thus, the high-frequency leak current  $I_1$  can be reduced reliably even if the switching frequency of the switching circuit 13 is high. It follows

that the switching frequency of the circuit 13 can be increased as much as desired, without adversely influencing the control of the inverter apparatus and without causing errors in other electric appliance, the breaker and the like. Furthermore, the performance of the compressor 101 can be enhanced sufficiently, enabling the air conditioner to acquire high operating efficiency.

[0042] The refrigerant filled in the refrigeration cycle may be HFC refrigerant which has a small electrically insulating property and the lubricating oil used in the compressor 101 may be ester oil (or ether oil) which has a large dielectric constant. If so, the high-frequency leak current  $I_1$  is likely to increase. Nevertheless, the inverter apparatus can reliably reduce the leak current  $I_1$  which has increased due to the use of HFC refrigerant and ester oil (or ether oil).

[0043] Once the high-frequency leak current  $I_1$  is thus reduced, it will be possible to inhibit electromagnetic interference such as the voltage appearing on the motor-shaft and on the noise terminal.

[0044] Since the current-detecting coil  $L_3$  is made of wire thinner than the wires forming the coils  $L_1$  and coil  $L_2$  of the second filter apparatus 8, its use scarcely increases the manufacturing cost of the inverter apparatus. In addition, the coil  $L_3$  has less turns than the coils  $L_1$  and coil  $L_2$ . This also serves to minimize the manufacturing cost of the inverter apparatus.

[0045] If the current-detecting coil  $L_3$  has an inductance of less than 100  $\mu\text{H}$ , the second filter apparatus 8 may fail to remove noises as much as is desired. The coil  $L_3$  can detect the high-frequency leak current  $I_1$  without impairing the noise-removing function of the second filter apparatus 8, because it has an inductance of, for example, 100  $\mu\text{H}$  or more, as indicated above.

[0046] The current-canceling circuit 30 outputs the canceling current  $I_2$  through the capacitor 35 which has a capacitance equal to the electrostatic capacitance between the closed case 111 and the phase-windings 123r, 123s and 123t and which is provided for removing a DC component. Passed through the capacitor 35, the canceling current  $I_2$  has a waveform very similar to the waveform of the high-frequency leak current  $I_1$ . Hence, the current  $I_2$  cancels out the high-frequency leak current  $I_1$  efficiently.

[0047] In the current-canceling circuit 30, the noise-removing resistor 36 is connected to the capacitor 35. Therefore, the circuit 30 cooperate with the second filter apparatus 8, removing noises with high efficiency.

[0048] As indicated above, the capacitors 7a and 7b are connected in series between DC lines P and N connecting the rectifier circuit 6 and the switching circuit 13 and are located on the input side of the second filter apparatus 8. Further, as mentioned above, too, the capacitors 11a and 11b are connected in series between DC lines P and N and are located on the output side of the second filter apparatus 8. The capacitors 7a, 7b, 11a and 11b also help increase the efficiency of removing noises.

[0049] The second filter apparatus 8 will be described in greater detail, with reference to FIGS. 7, 8, 9 and 10. FIGS. 7, 8 and 9 are a front view, a side view and a plan view of the apparatus 8, respectively. FIG. 10 is an equivalent circuit diagram of the apparatus 8.

[0050] As shown in 7, 8 and 10, connection terminals 8a and 8b are connected to the ends of the coil  $L_1$ , respectively, and are provided on the DC line P. Connection terminals 8c and 8d are connected to the ends of the coil  $L_2$ , respectively, and are provided on the DC line N.

[0051] The current-detecting coil  $L_3$  for detecting the high-frequency leak current (an unbalanced current)  $I_1$  has one turn or more turns. Connection terminals 8e and 8f are connected to the ends of the current-detecting coil  $L_3$ , respectively. The connection terminals 8e and 8f are also connected to the current-canceling circuit 30.

[0052] The ferrite core 9 of the second filter apparatus 8 is ring-shaped. The core 9 stand upright on the circuit board (PC board) 40pc of the DC circuit 5a. More precisely, the core 9 is secured to the circuit board by means of a core stand 10. As shown in FIG. 7, the core stand 10 comprises a base 10H and two holding parts 10I and 10J. The lower holding part 10I extends vertically from the base 10H. The upper holding part 10J is connected to the top of the lower holding part 10I and extends upwards therefrom. The lower holding part 10I holds the lower part of the ferrite core 9, while the upper holding part 10J holds the upper part of the ferrite core 9. The base 10H of the core stand 10 is shaped like a plate. As FIG. 9 shows, the base 10H has four U-notches 10a to 10d, which allow passage of the rod-shaped connection terminals 8a to 8d, respectively.

[0053] The second embodiment of the present invention will be described, with reference to FIG. 11.

[0054] FIG. 11 shows the inverter apparatus incorporated in an inverter apparatus 8 according to the second embodiment. This filter apparatus is characterized in three respects. First, connection terminals 8e and 8f are male-type ones. Second, the circuit board 30pc of a DC circuit has female-type connectors 30e and 30f. Third, the connection terminals 8e and 8f are inserted in the connectors 30e and 30f, respectively. It is therefore easy to incorporate a current-detecting coil  $L_3$  into the filter apparatus 8 and removed the coil  $L_3$  therefrom.

[0055] Except for the features mentioned above, the second embodiment is identical to the first embodiment in structure.

[0056] The third embodiment of the invention will be described, with reference to FIG. 12.

[0057] FIG. 12 shows the filter apparatus 8 provided in an inverter apparatus according to the third embodiment. As shown in FIG. 12, the apparatus 8 has connection terminals 8e and 8f of female-type. These connectors 8e and 8f are secured to the top of the holding part 10J of a core stand 10. Signal lines 39 are soldered at one end to the circuit board 30pc of a DC

circuit, and at the other end to female-type connectors 30e and 30f. The connectors 30e and 30f are inserted in the connection terminals 8e and 8f.

[0058] Except for the features mentioned above, the third embodiment is identical to the first embodiment in structure.

[0059] The fourth embodiment of the invention will be described, with reference to FIGS. 13, 14 and 15. FIG. 13 is a front view of the filter apparatus 8 provided in an inverter apparatus according to the fourth embodiment. FIG. 14 is a side view of the filter apparatus 8, and FIG. 15 is a plan view of the base 10H of the core stand 10 provided in the filter apparatus 8.

[0060] As shown in FIG. 13 and 14, the filter apparatus 8 has rod-shaped connection terminals 8e and 8f, which are connected to the ends of the current-detecting coil  $L_3$ , respectively. The base 10H of the core stand 10 has a part extending sideways and is therefore longer than its counterpart used in the second and third embodiments. The extending part of the base 10H has U-notches 10e and 10f, in which the rod-shaped connection terminals 8e and 8f are held. (The notches 10e and 10f may be replaced by through holes.)

[0061] The filter apparatus 8 of the fourth embodiment has six connection terminals in all, i.e., the terminals 8a to 8f. Having six connection terminals, the filter apparatus 8 can be easily incorporated into the inverter apparatus.

[0062] Except for the features mentioned above, the fourth embodiment is identical to the first embodiment in structure.

[0063] The fifth embodiment of the invention will be described, with reference to FIG. 16.

[0064] FIG. 16 illustrates the filter apparatus 8 provided in an inverter apparatus according to the fifth embodiment. As shown in FIG. 16, an annular holding member 10x is set in the center space of an annular ferrite core 9. The holding member 10x holds a current-detecting coil  $L_3$ , spaced from coils  $L_1$  and  $L_2$ . The member 10x is a part of a core stand 10.

[0065] Spaced from the coils  $L_1$  and  $L_2$  by the holding member 10x, the current-detecting coil  $L_3$  is completely insulated from the coils  $L_1$  and  $L_2$ . The coil  $L_3$  can therefore detect noises and a high-frequency leak current  $I_1$ , with high reliability.

[0066] Except for the features mentioned above, the fifth embodiment is identical to the first embodiment in structure.

[0067] The sixth embodiment of the invention will be described, with reference to FIG. 17.

[0068] FIG. 17 shows the filter apparatus 8 provided in an inverter apparatus according to the sixth embodiment. As shown in FIG. 17, a Y-shaped holding member 10y is set in the center space of an annular ferrite core 9. The holding member 10y holds a current-detecting coil  $L_3$ , spaced from coils  $L_1$  and  $L_2$ . The member 10y is a part of a core stand 10.

[0069] Spaced from the coils  $L_1$  and  $L_2$  by the holding



member 10y, the current-detecting coil  $L_3$  is completely insulated from the coils  $L_1$  and  $L_2$ . The coil  $L_3$  can therefore detect noises and a high-frequency leak current  $I_1$ , with high reliability.

[0070] Except for the features mentioned above, the sixth embodiment is identical to the first embodiment in structure.

[0071] The seventh embodiment of the invention will be described.

[0072] According to the present invention, the means for insulating the current-detecting coil  $L_3$  from the coils  $L_1$  and  $L_2$  is not limited to the holding members 10x and 10y. In the inverter apparatus according to the seventh embodiment, the current-detecting coil  $L_3$  may be made of a wire in an insulating sheath. Instead, partitions may be provided to insulate the coil  $L_3$  from the coils  $L_1$  and  $L_2$ . Alternatively, a plate having holes may be provided, guiding the current-detecting coil  $L_3$  through the holes and spacing the same away from the coils  $L_1$  and  $L_2$ .

[0073] The eighth embodiment of the invention will be described, with reference to FIG. 18.

[0074] FIG. 18 shows the filter apparatus 8 provided in an inverter apparatus according to the eighth embodiment. As shown in FIG. 18, a current-detecting coil  $L_3$  is provided, corresponding to the lower holding part 10l of a core stand 10. The lower holding part 10l connects the base 10H of the core stand 10 to a lower part of a ferrite core 9. The part 10l also holds the ferrite core 9 upright. The base 10H has U-notches 10e and 10f in the vicinity of the lower holding part 10l. Rod-shaped connection terminals 8e and 8f are held in the U-notches 10e and 10f, respectively. A holding member 10z in the form of an inverted Y is provided, holding the current-detecting coil  $L_3$  and spacing the same from the coils  $L_1$  and  $L_2$ .

[0075] The current-detecting coil  $L_3$  can be made shorter. Further, the base 10H of the core stand 10 can be made as small as is desired, though the current-detecting coil  $L_3$  is secured to it.

[0076] Except for the features mentioned above, the eighth embodiment is identical to the first embodiment in structure.

[0077] The ninth embodiment of the invention will be described, with reference to FIG. 19.

[0078] FIG. 19 shows the filter apparatus 8 provided in an inverter apparatus according to the ninth embodiment. As shown in FIG. 19, the base 10H of a core stand 10 has a part extending sideways. Transistors 32 and 33 and capacitor 35, which constitute a current-canceling circuit 30, are attached to the extending part of the base 10H. Thus, the current-canceling circuit 30 is integral with the filter apparatus 8. In other words, the filter apparatus 8 has a current/noise-canceling section and can be handled as a single part.

[0079] Except for the features mentioned above, the ninth embodiment is identical to the first embodiment in structure.

[0080] The tenth embodiment of this invention will be

described, with reference to FIGS. 20 and 21.

[0081] FIG. 20 shows the filter apparatus 8 provided in an inverter apparatus according to the tenth embodiment. FIG. 21 is a plan view of the base 10H of the core stand 10 provided in the filter apparatus 8. As FIGS. 20 and 21 show, the base 10H of a core stand 10 has a part extending sideways. Transistors 32 and 33 and capacitor 35, which constitute a current-canceling circuit 30, are attached to the extending part of the base 10H. Thus, the current-canceling circuit 30 is integral with the filter apparatus 8. It is therefore possible to connect the output terminal 30a of a canceling circuit 30 to a circuit board 40pc, by soldering a signal line 38 to the circuit board 40pc.

[0082] Except for the features mentioned above, the tenth embodiment is identical to the first embodiment in structure.

[0083] The eleventh embodiment of the present invention will be described, with reference to FIG. 22.

[0084] FIG. 22 shows the filter apparatus 8 provided in an inverter apparatus according to the eleventh embodiment. As shown in FIG. 22, the output terminal 30a of a canceling circuit 30 is connected to one end of the signal line 38. The signal line 38 has a connector 38a at the other end. The connector 38a is connected to a circuit board 40pc. Hence, the output terminal 30a is electrically connected to the circuit board 40pc.

[0085] The twelfth embodiment of this invention will be described, with reference to FIG. 23.

[0086] FIG. 23 illustrates the filter apparatus 8 provided in an inverter apparatus according to the eleventh embodiment. As shown in FIG. 22, a signal line 38 is connected at one end to a circuit board 40pc. The signal line 38 has a connector 38a at the other end. The connector 38a is connected to the output terminal 30a of a canceling circuit 30. Hence, the output terminal 30a is electrically connected to the circuit board 40pc.

[0087] The thirteenth embodiment of the present invention will be described, with reference to FIGS. 24, 25 and 26.

[0088] FIG. 24 shows the filter apparatus 8 incorporated in an inverter apparatus according to a thirteenth embodiment of the invention. FIG. 25 is a side view of the filter apparatus, and FIG. 26 is a plan view of the base of the core stand provided in the filter apparatus. As shown in FIGS. 24, 25 and 26, the base 10H of a core stand 10 has a part extending sideways. A chip 300 is mounted on the extending part of the base 10H. The extending part has a U-notch 10g, in which a rod-shaped output terminal 30a is inserted and held. As a result, the filter apparatus has five terminals, i.e., one output terminal 30a and four connection terminals 8a, 8b, 8c and 8d.

[0089] Except for the features mentioned above, the thirteenth embodiment is identical to the first embodiment in structure.

[0090] In the first to thirteenth embodiments described above, the filter apparatus 8 is provided on a single-

phase line. Nonetheless, the filter apparatus 8 can operate in the same way if it is provided on a line of three or more phases.

[0091] The fourteenth embodiment of the invention will be described, with reference to FIG. 27.

[0092] FIG. 27 shows the control circuit incorporating an inverter apparatus according to the fourteenth embodiment. As shown in FIG. 27, the inverter apparatus and a drive control circuit 23 are contained in a metal housing 16. The output terminal 30a of the current-canceling circuit 30 is connected to the metal housing 16. The housing 16 is mounted on the outdoor unit of an air conditioner.

[0093] Except for the features mentioned above, the fourteenth embodiment is identical to the first embodiment in structure.

[0094] When the metal housing 16 is mounted on the outdoor unit, it is automatically connected to the ground by the components of the outdoor unit. In other words, once the housing 16 is placed on the outdoor unit, the output terminal 30a of the current-canceling circuit 30 is automatically connected to the ground by the metal housing. Hence, the fourteen embodiment serves to facilitate the assembling of the air conditioner. Furthermore, the fourteen embodiment achieves the same advantages as the first embodiment.

[0095] The fifteenth embodiment of the present invention will be described, with reference to FIG. 28.

[0096] FIG. 28 shows the control circuit incorporating an inverter apparatus according to the fifteenth embodiment. As shown in FIG. 28, a DC circuit 5b is connected by the filter apparatus 2 to a commercially available power supply 1. The DC circuit 5b comprises a rectifier circuit 6 and a smoothing capacitor 14. The rectifier circuit 6 (second rectifier circuit) has four diodes 6a connected, forming a bridge. The smoothing capacitor 14 is connected to the output of the rectifier circuit 6. The DC circuit 5b converts the AC voltage applied from the power supply 1 to a DC voltage that is lower than the output voltage of a DC circuit 5a. The output voltage of the DC circuit 5b is applied, as an operation voltage, to a current-canceling circuit 30.

[0097] The DC circuit 5a comprises a pair of smoothing capacitors 12a and 12b. The smoothing capacitors 12a and 12b are connected to the output of the rectifier circuit 6.

[0098] Except for the features mentioned above, the fifteenth embodiment is identical to the first embodiment in structure.

[0099] Having the structural features described above, the fifteenth embodiment can operate correctly, without breaking down the transistors 32 and 33 incorporated in the current-canceling circuit 30, even if the transistors 32 and 33 have relatively low withstand voltage. In addition, the fourteen embodiment achieves the same advantages as the first embodiment.

[0100] All embodiments described above are inverter apparatuses for use in air conditioners. Nonetheless,

they can be used in any refrigeration cycle other than an air conditioner in the same way as in an air conditioner.

[0101] Moreover, the present invention is not limited to the embodiments described above. Rather, various changes and modifications can be made within the scope and spirit of the present invention.

## Claims

1. An inverter apparatus for supplying drive power to a motor (120) which has a plurality of phase-windings (123r, 123s, 123t) and which is contained in a closed metal case (111) of a compressor (101), which is connected to the ground (E), said inverter apparatus characterized by comprising:
  - a DC circuit (5a) for converting a voltage of an AC power supply (1) to a DC voltage;
  - a switching circuit (13) for switching an output voltage of the DC circuit (5a), thereby to convert the same to a high-frequency voltage, and for applying the high-frequency voltage as drive power for the motor (120);
  - a noise-removing filter (8) provided on lines (P, N) connecting the DC circuit (5a) and the switching circuit (13), said filter (8) having coils (L<sub>1</sub>, L<sub>2</sub>);
  - a current-detecting coil (L<sub>3</sub>) provided in the filter (8), for detecting a leak current (I<sub>1</sub>) flowing from the phase-windings (123r, 123s, 123t) of the motor (120) to the ground (E) through the closed case (111), and characterized in the coil (L<sub>3</sub>) is made of a wire thinner than wires forming the coils (L<sub>1</sub>, L<sub>2</sub>) of the filter (8) and/or that the coil (L<sub>3</sub>) has less turns than each of the coils (L<sub>1</sub>, L<sub>2</sub>) of the filter (8); and
  - a current-canceling circuit (30) for generating a current (I<sub>2</sub>) similar in waveform to the leak current (I<sub>1</sub>) detected by the current-detecting coil (L<sub>3</sub>), for canceling out the leak current (I<sub>1</sub>), said current-canceling circuit (30) having an output terminal (30a) which is connected to the ground (E).
2. An apparatus according to claim 1, characterized in that the current-canceling circuit (30) has a capacitor (35) having capacitance equal to an electrostatic capacitance (C) existing between the motor (120) and the closed case (111), and the current (I<sub>2</sub>) generated in the current-canceling circuit (30) is output through the capacitor (35).
3. An apparatus according to claim 1, characterized in that the current-canceling circuit (30) has a capacitor (35) and a noise-removing resistor (36), said capacitor (35) having capacitance equal to an electrostatic capacitance (C) existing between the motor (120) and the closed case (111), and the cur-

rent ( $I_2$ ) generated in the current-canceling circuit (30) is output through the capacitor (35) and the noise-removing resistor (36).

4. An apparatus according to claim 1, characterized by further comprising a noise-removing, grounding capacitor (7a, 7b) provided on the lines (P, N) connecting the DC circuit (5a) and the switching circuit (13) and located on an input side of the filter (8). 5
5. An apparatus according to claim 1, characterized by further comprising a noise-removing, grounding capacitor (11a, 11b) provided on the power lines (P, N) connecting the DC circuit (5a) and the switching circuit (13) and located on an output side of the filter (8). 10
6. An apparatus according to claim 1, characterized by further comprising a metal housing (16) containing or supporting the DC circuit (5a), the switching circuit (13), the noise-removing filter (8), the current-detecting coil ( $L_3$ ) and the current-canceling circuit (30), and connected to the output terminal (30a) of the current-canceling circuit (30). 15
7. An apparatus according to claim 1, characterized by further comprising a DC circuit (5b) for converting the voltage of the AC power supply (1) to a DC voltage lower than the output voltage of the DC circuit (5a) and for outputting the DC voltage as an operating voltage of the current-canceling circuit (30). 20
8. An apparatus according to claim 1, characterized in that the filter (8) has a core (9) and coils ( $L_1$ ,  $L_2$ ) mounted on the core (9) and provided on the lines (P, N) connecting the DC circuit (5a) and the switching circuit (13), and the current-detecting coil ( $L_3$ ) is mounted on the core (9). 25
9. An apparatus according to claim 8, characterized by further comprising a circuit board (30pc) and a connector (8e, 8f) connecting ends of the current-detecting coil ( $L_3$ ) to a circuit board (30pc). 30
10. An apparatus according to claim 8, characterized by further comprising a circuit board (40pc), connection terminals (8a, 8b, 8c, 8d, 8e, 8f) provided at the ends of the coils ( $L_1$ ,  $L_2$ ) of the filter (8) and at the ends of the current-detecting coil ( $L_3$ ), and a member (10) holding the connection terminals (8a, 8b, 8c, 8d, 8e, 8f) and securing the core (9) to the circuit board (40pc). 35
11. An apparatus according to claims 8, 9 and 19, characterized by further comprising a holding member (10x, 10y) spacing the coils ( $L_1$ ,  $L_2$ ) of the filter from the current-detecting coil ( $L_3$ ). 40

12. A filter apparatus (8) for use in an inverter apparatus for supplying drive power to a motor (120), characterized by comprising:

a core (9);  
coils ( $L_1$ ,  $L_2$ ) mounted on the core (9) and to be provided on lines (P, N) incorporated in the inverter; and  
a current-detecting coil ( $L_3$ ) connected mounted on the core (9) and having ends connected to a circuit board (40pc) of the inverter apparatus, for detecting an unbalanced current.

13. An apparatus according to claim 12, characterized by further comprising a connector (8e, 8f) connecting ends of the current-detecting coil ( $L_3$ ) to a circuit board (40pc). 15
14. An apparatus according to claim 12, characterized by further comprising connection terminals (8a, 8b, 8c, 8d, 8e, 8f) provided at the ends of the coils ( $L_1$ ,  $L_2$ ) and at the ends of the current-detecting coil ( $L_3$ ), and a member (10) holding the connection terminals (8a, 8b, 8c, 8d, 8e, 8f) and securing the core (9) to the circuit board (40pc) of the inverter apparatus. 20
15. An apparatus according to claims 12, 13 and 14, characterized by further comprising a holding member (10x, 10y) spacing the current-detecting coil ( $L_3$ ) from the coils ( $L_1$ ,  $L_2$ ). 25
16. An apparatus according to claim 12, characterized by further comprising:  
connection terminals (8a, 8b, 8c, 8d, 8e, 8f) provided at the ends of the coils ( $L_1$ ,  $L_2$ ) and at the ends of the current-detecting coil ( $L_3$ ); and  
a holding member (10) having base provided on the circuit board (40pc) of the inverter apparatus, a core-holding part (10I) standing on the base (10H) and holding a lower part of the core (9), keeping the core (9) upright, and notches (10a, 10b, 10c, 10d, 10e, 10f) made in the base (10H) and receiving and holding those parts of the connection terminals (8a, 8b, 8c, 8d, 8e, 8f) which are located near the core-holding part (10I). 30
17. An apparatus according to claim 16, characterized in that the current-detecting coil ( $L_3$ ) is mounted on that part of the core (9) which corresponding to the core-holding part (10I). 35
18. An apparatus according to claim 12, characterized by further comprising:

detection means (30) for detecting a leak current ( $I_1$ ) and a noise generated in the inverter apparatus, through the current-detecting coil ( $L_3$ ); and

canceling means (30) for canceling the leak current ( $I_1$ ) and noise detected by the detection means (30). 5

19. An apparatus according to claim 12, characterized by further comprising:

10

a holding member (10) securing the core (9) to the circuit board (40pc) of the inverter apparatus;

detection means (30) provided on the holding member (10), for detecting a leak current ( $I_1$ ) and a noise generated in the inverter apparatus, through the current-detecting coil ( $L_3$ ); and 15  
canceling means (30) provided on the holding member (10), for canceling the leak current ( $I_1$ ) and noise detected by the detection means (30). 20

25

30

35

40

45

50

55

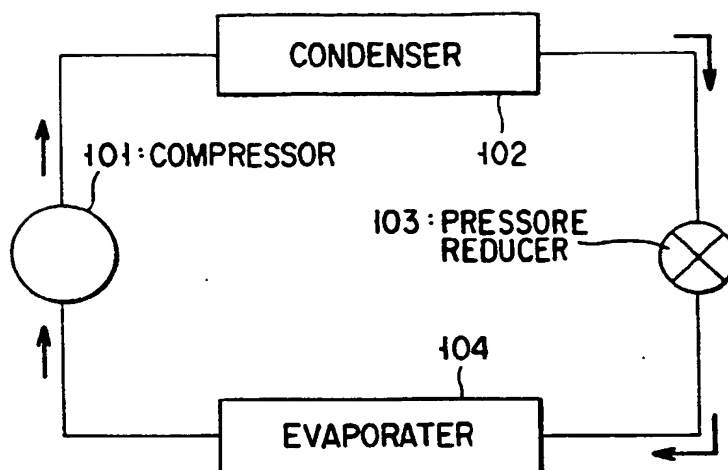


FIG. 1

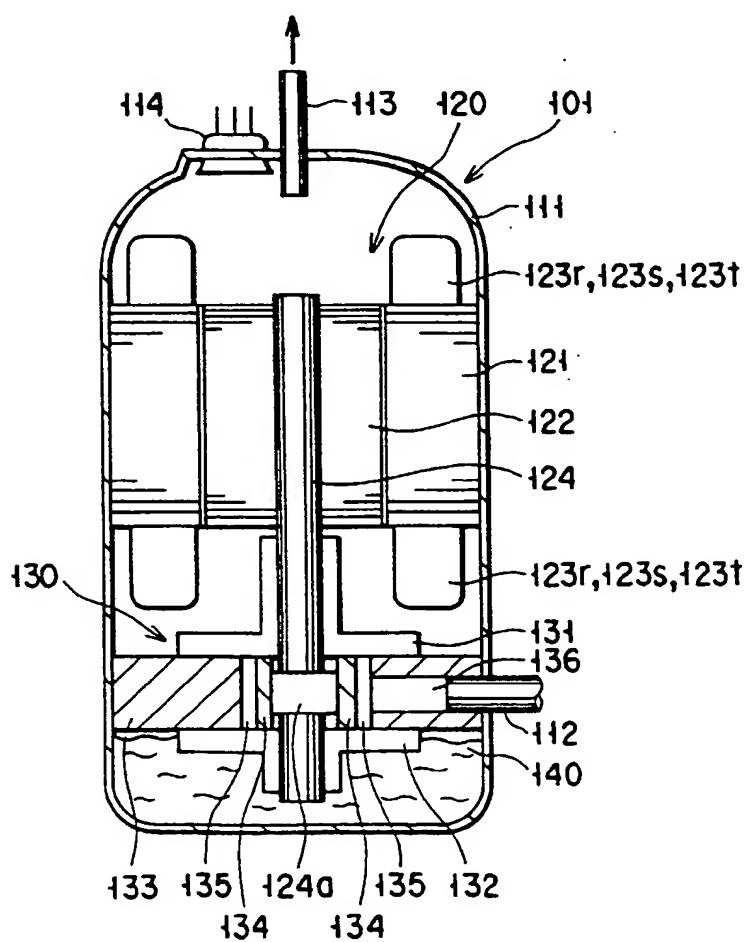


FIG. 2

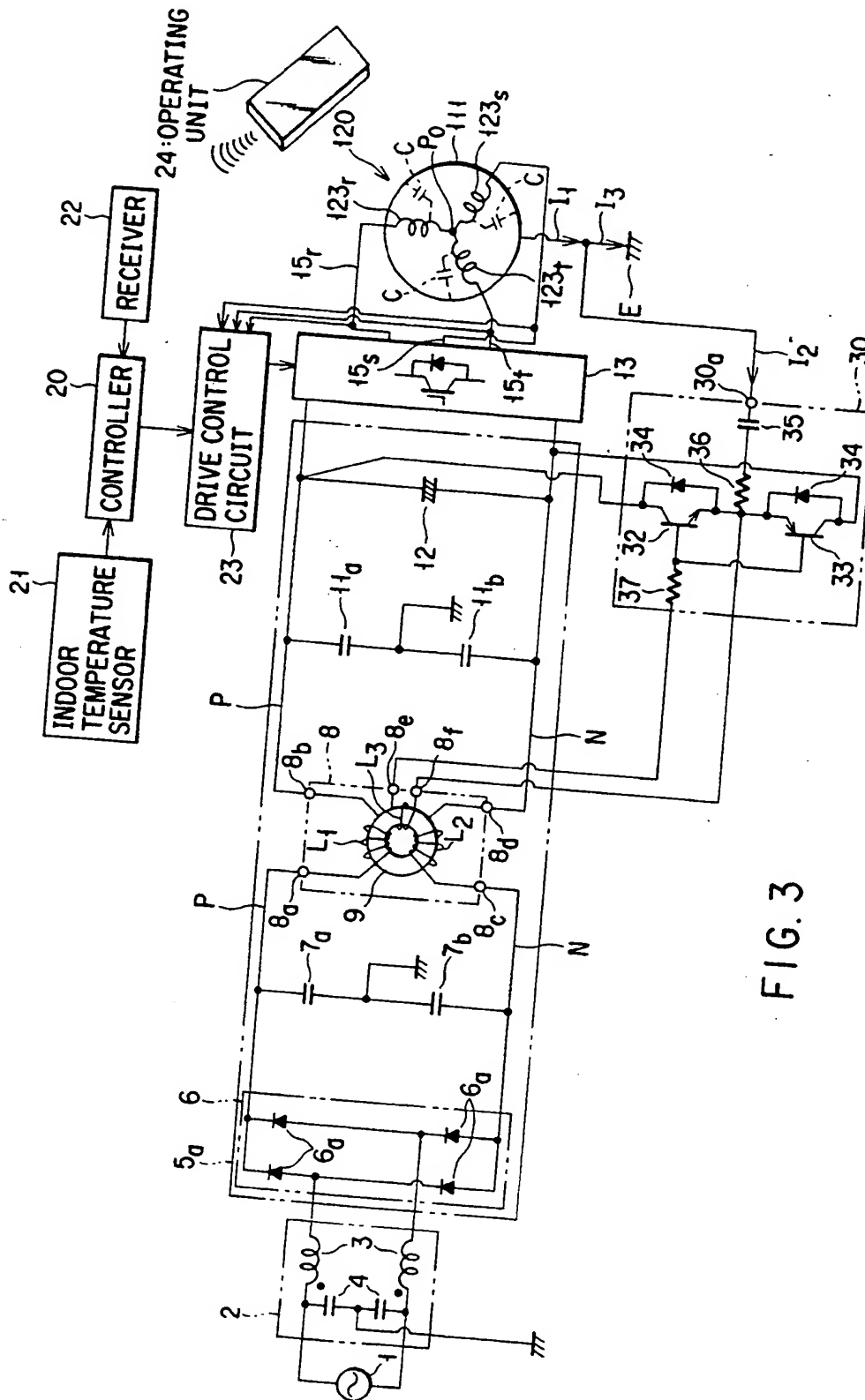


FIG. 3

FIG. 4



FIG. 5



FIG. 6

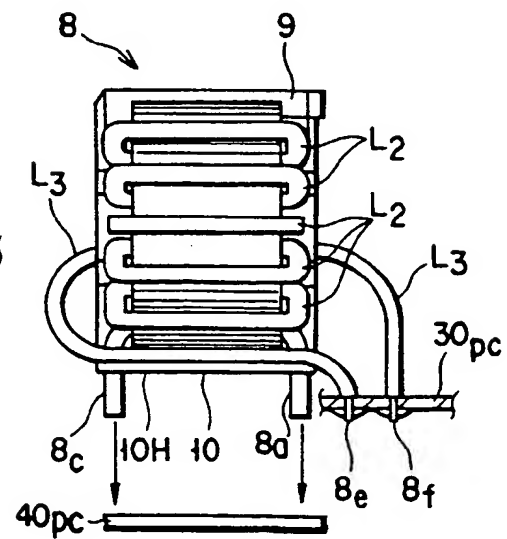
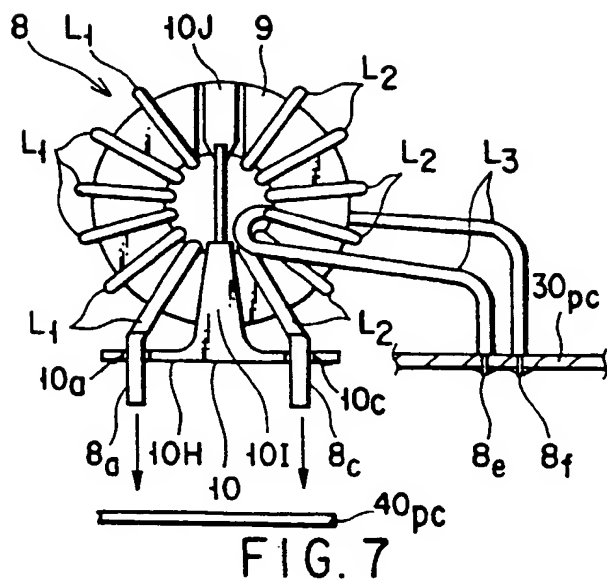
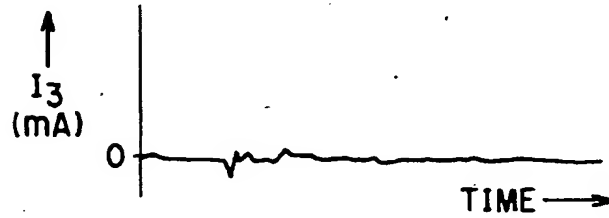


FIG. 8

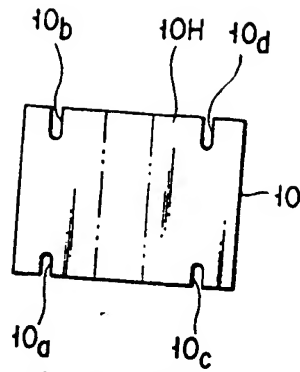


FIG. 9

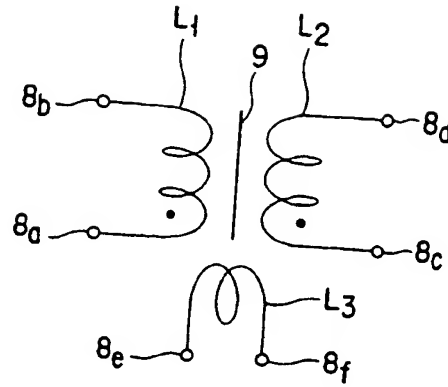


FIG. 10

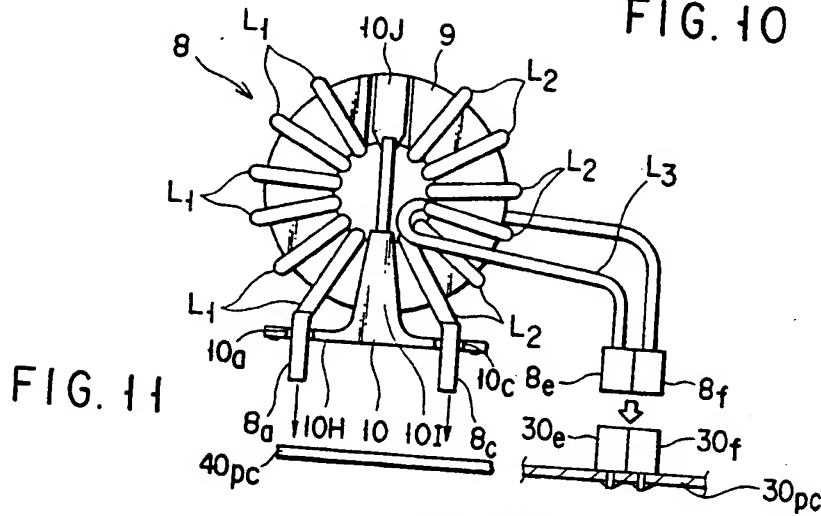


FIG. 11

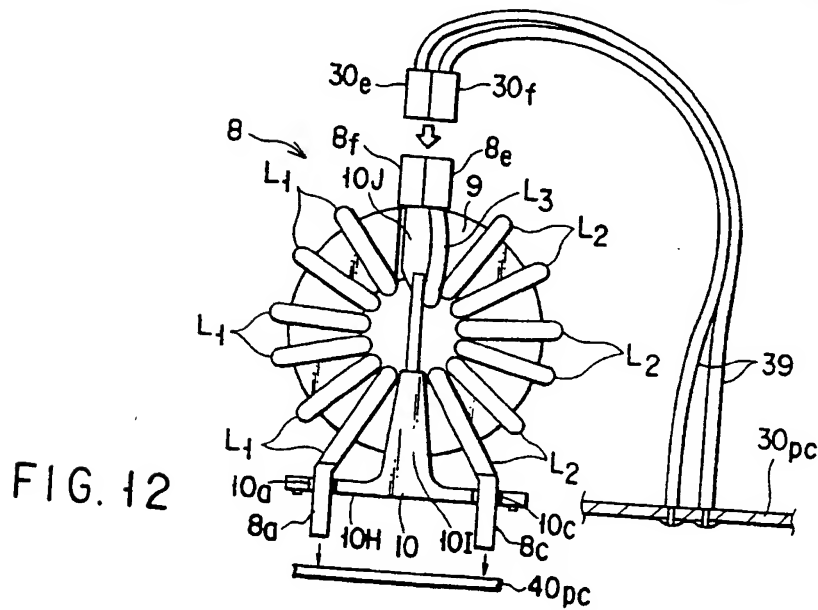


FIG. 12



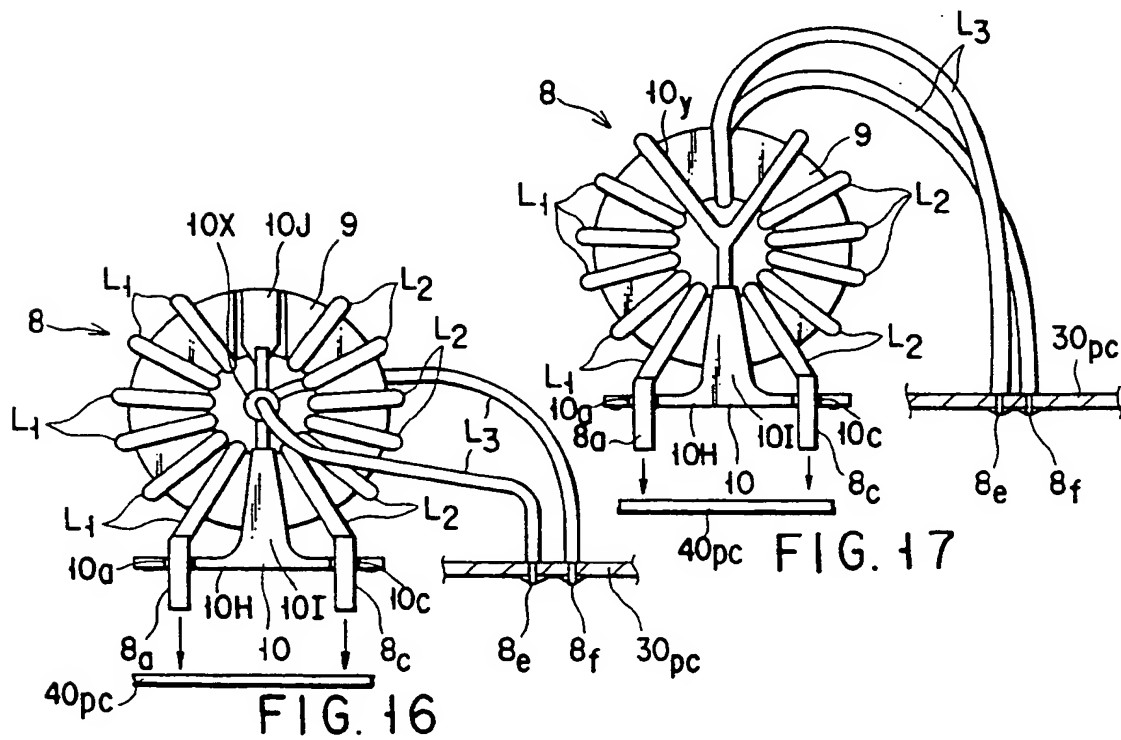
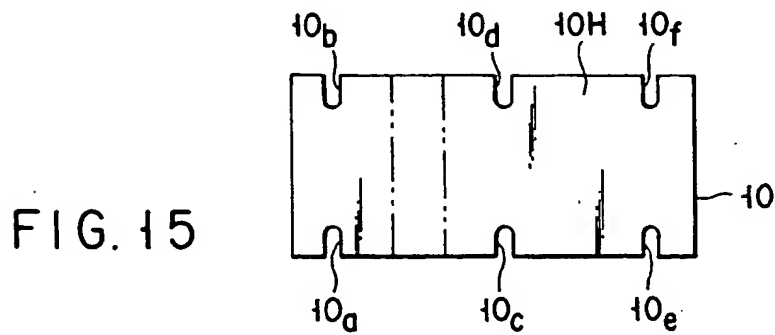
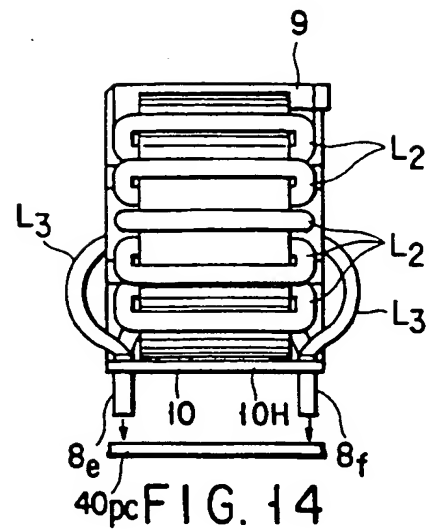
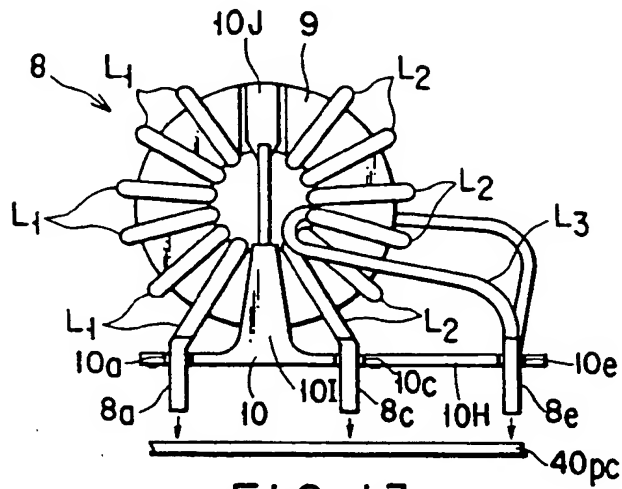


FIG. 18

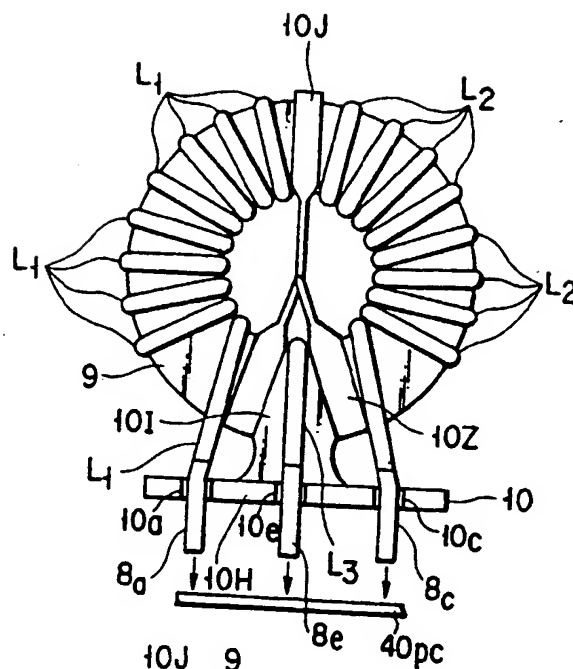


FIG. 19

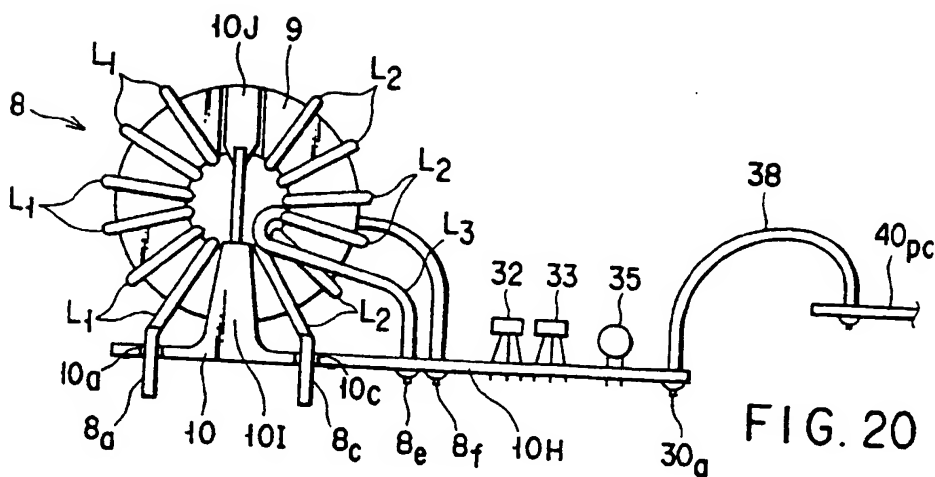
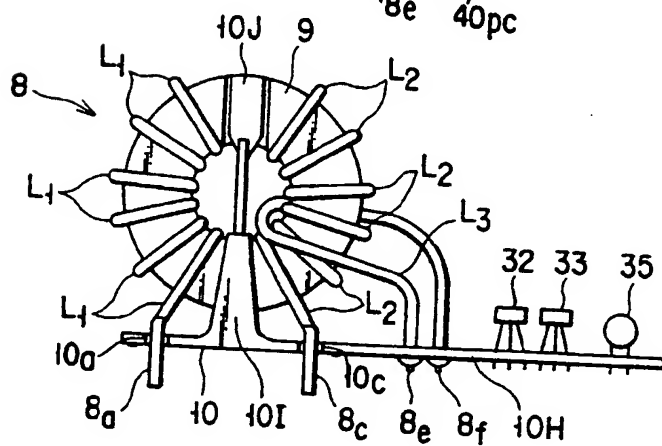


FIG. 20

FIG. 21

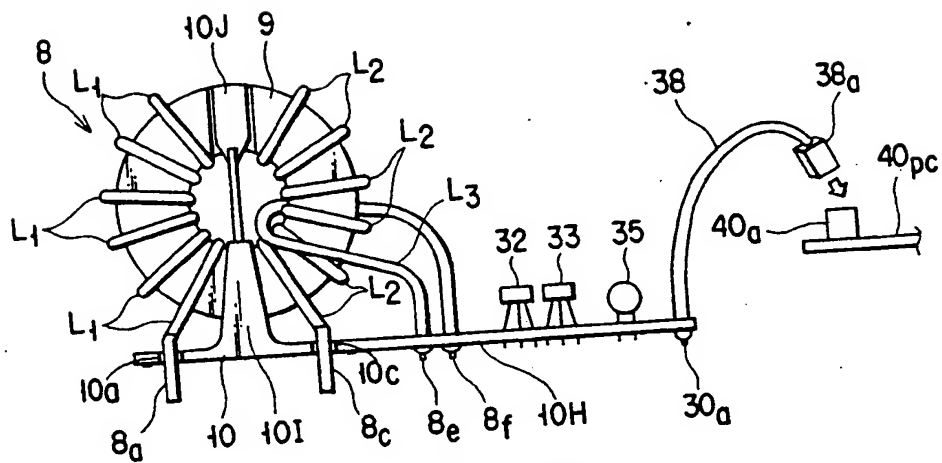
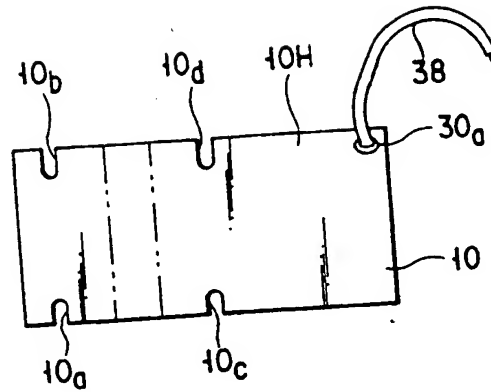


FIG. 22

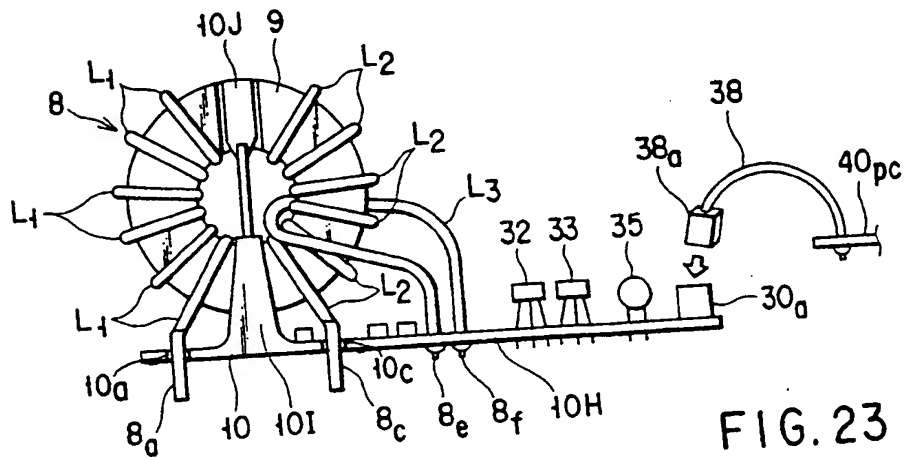


FIG. 23

FIG. 24

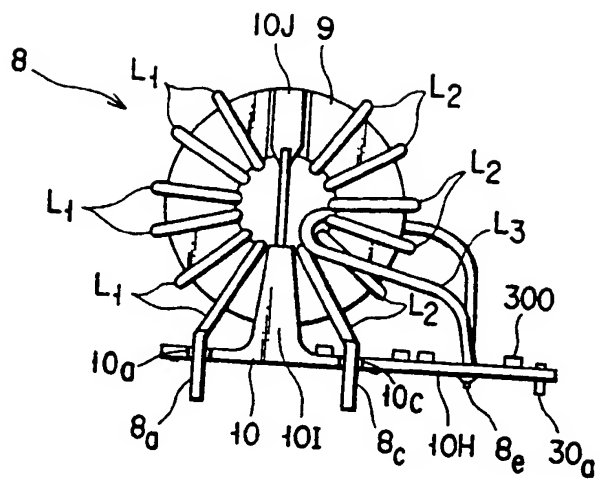


FIG. 25

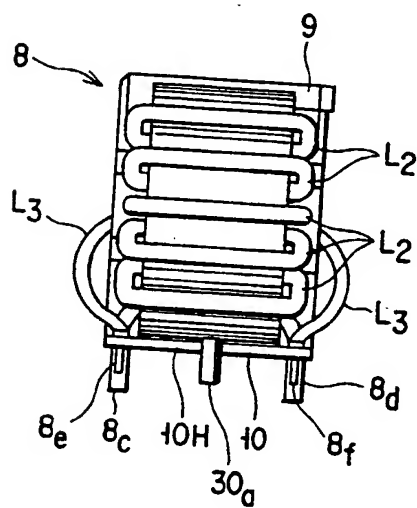
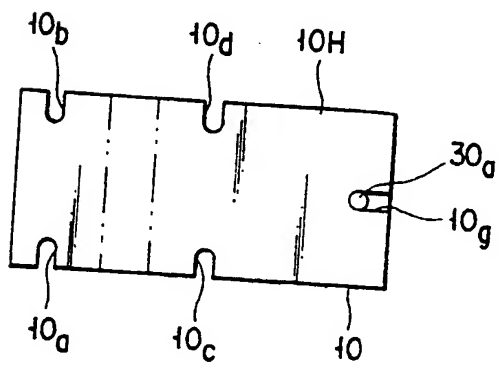


FIG. 26



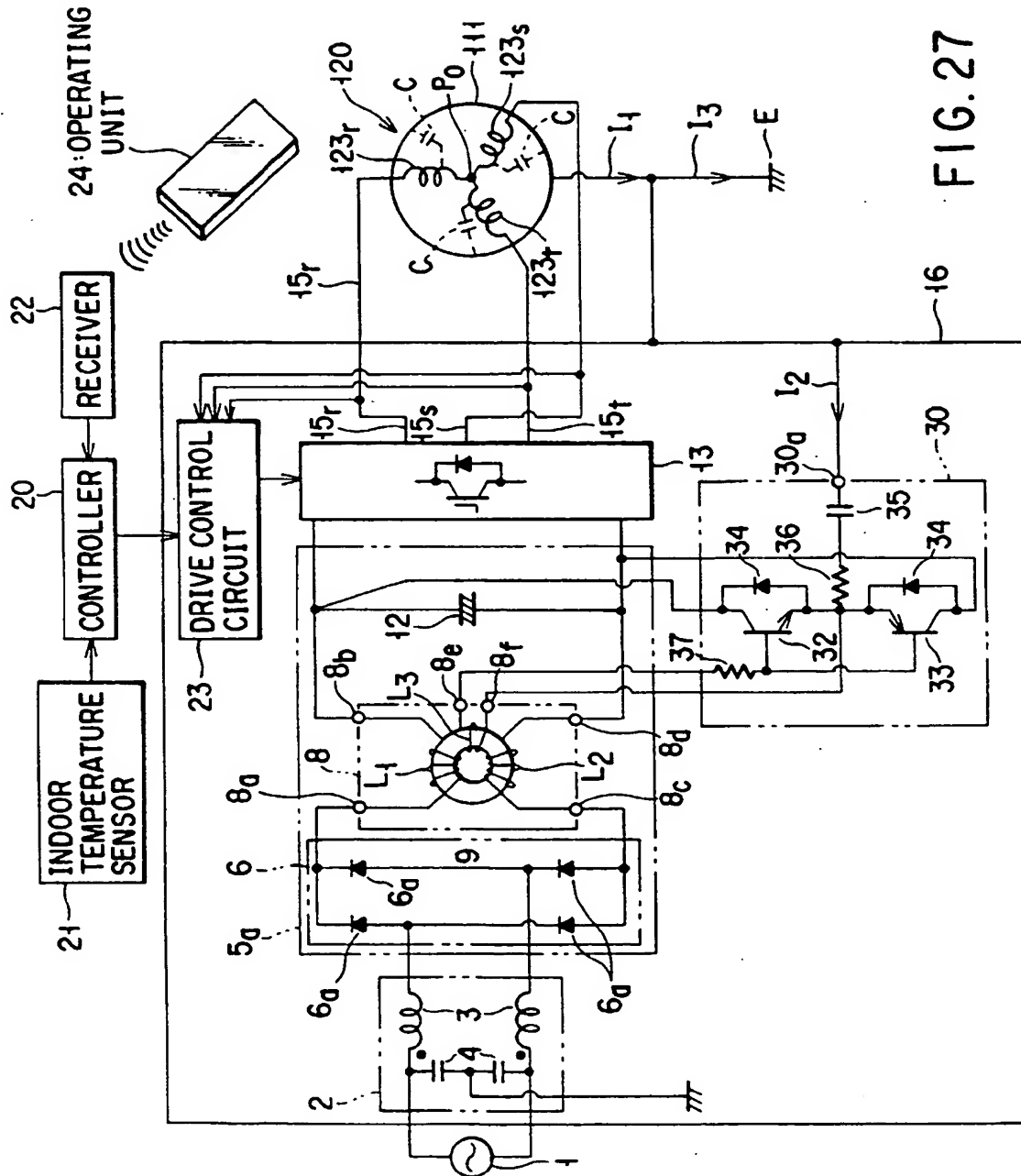


FIG. 27

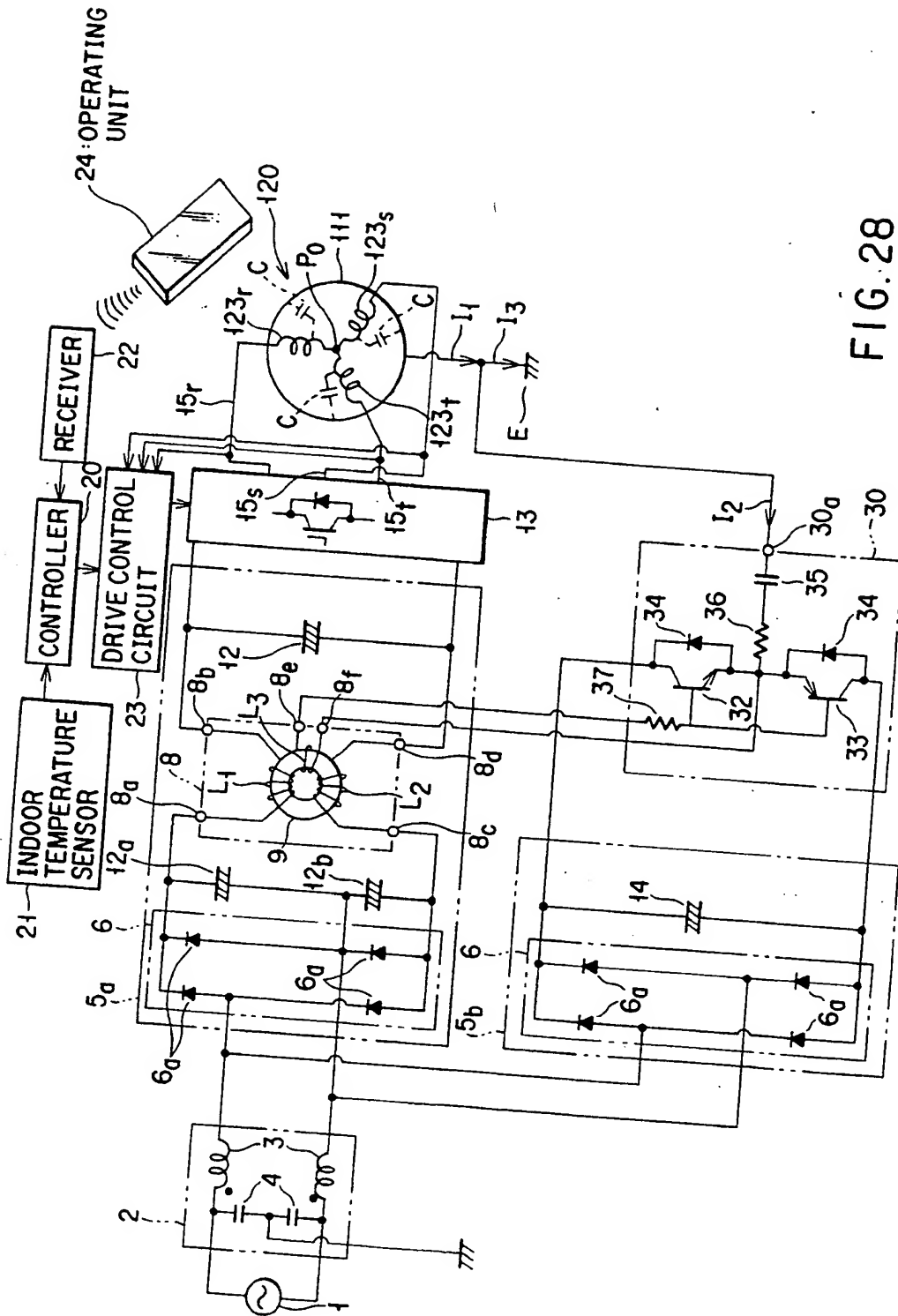


FIG. 28



Europäisches Patentamt  
Europ an Patent Offic  
Office uropéen des brevets



**EP 0 920 116 A3**

(12)

**EUROPEAN PATENT APPLICATION**

(88) Date of publication A3:  
**04.04.2001 Bulletin 2001/14**

(51) Int. Cl.<sup>7</sup>: **H02M 5/458**, H02M 1/12

(43) Date of publication A2:  
**02.06.1999 Bulletin 1999/22**

(21) Application number: 98119311.3

(22) Date of filing: 13.10.1998

(84) Designated Contracting States:  
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU**  
**MC NL PT SE**  
 Designated Extension States:  
**AL LT LV MK RO SI**

(30) Priority: 16.10.1997 JP 28367097  
24.12.1997 JP 35543397

(71) Applicant:  
**KABUSHIKI KAISHA TOSHIBA**  
**Kawasaki-shi, Kanagawa 210-8520 (JP)**

(72) Inventors:  
• Miyazaki, Hiroshi  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)

- **Takuma, Junichi**  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)
- **Kanazawa, Hidetoshi**  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)
- **Sato, Eiiji**  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)
- **Kamimura, Toshiyuki**  
Kabushiki Kaisha Toshiba  
Minato-ku Tokyo 105-8001 (JP)

**(74) Representative:**  
**Henkel, Feiler, Hänzeler**  
**Möhlstrasse 37**  
**81675 München (DE)**

(54) **Inverter apparatus for supplying drive power to an electric motor, and filter apparatus for use in the inverter apparatus**

(57) A filter apparatus (8) has a current-detecting coil (L<sub>3</sub>). The coil detects a high-frequency leak current (I<sub>1</sub>) flowing from the phase-windings (123r, 123s, 123t) of a motor (120) to the earth terminal (E) through the closed case (111) of a compressor (101). A current-can-

celing circuit (30) generates a current ( $I_2$ ) similar in waveform to the high-frequency leak current ( $I_1$ ) detected by the coil ( $L_3$ ). The current thus generated cancels out the high-frequency leak current ( $I_1$ ).

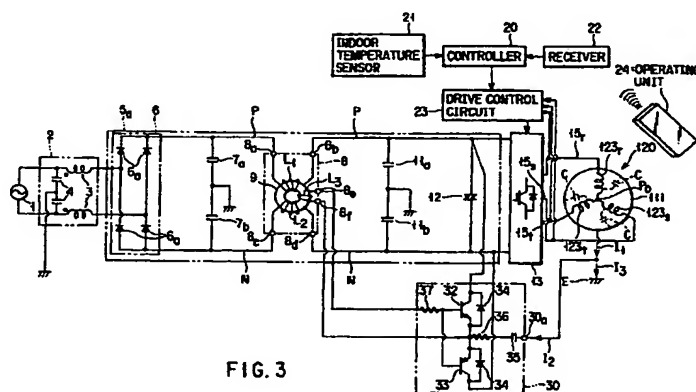


FIG. 3

European Patent  
Office

## EUROPEAN SEARCH REPORT

Application Number  
EP 98 11 9311

| DOCUMENTS CONSIDERED TO BE RELEVANT  |   |  |   |
|--|---|--|---|
| Category   | Citation of document with indication, where appropriate, of relevant passages   | Relevant to claim  | CLASSIFICATION OF THE APPLICATION (Int.Cl.8)    |
| Y  | PATENT ABSTRACTS OF JAPAN<br>vol. 1998, no. 02,<br>30 January 1998 (1998-01-30)<br>& JP 09 266677 A (TAKAHASHI ISAO),<br>7 October 1997 (1997-10-07)<br>* abstract *        | 1,2,4,<br>7-9,<br>12-14,18                                 | H02M5/458<br>H02M1/12                           |
| Y  | EP 0 661 453 A (SANYO ELECTRIC CO)<br>5 July 1995 (1995-07-05)<br>* column 2, line 3-8,23-26; figure 5 *  | 1,2,4,<br>7-9,<br>12-14,18                                 |   |
| Y  | PATENT ABSTRACTS OF JAPAN<br>vol. 1997, no. 07,<br>31 July 1997 (1997-07-31)<br>& JP 09 082529 A (FUJI ELELCTROCHEM CO<br>LTD), 28 March 1997 (1997-03-28)<br>* abstract *  | 8,14   |   |
| A  | PATENT ABSTRACTS OF JAPAN<br>vol. 1999, no. 09,<br>30 July 1999 (1999-07-30)<br>& JP 11 122910 A (TOSHIBA CORP),<br>30 April 1999 (1999-04-30)<br>* abstract *              | 1,12   | TECHNICAL FIELDS<br>SEARCHED (Int.Cl.8)<br>H02M |
| A  | PATENT ABSTRACTS OF JAPAN<br>vol. 1995, no. 11,<br>26 December 1995 (1995-12-26)<br>& JP 07 198154 A (SANYO ELECTRIC CO LTD),<br>1 August 1995 (1995-08-01)<br>* abstract * | 1,12   |   |
| The present search report has been drawn up for all claims   |   |  |   |
| Place of search<br><b>MUNICH</b>   |   | Date of completion of the search<br><b>29 January 2001</b> | Examiner<br><b>Rolder, A</b>                    |
| CATEGORY OF CITED DOCUMENTS<br>X : particularly relevant if taken alone<br>Y : particularly relevant if combined with another document of the same category<br>A : technological background<br>O : non-written disclosure<br>P : intermediate document<br>T : theory or principle underlying the invention<br>E : earlier patent document, but published on, or after the filing date<br>D : document cited in the application<br>L : document cited for other reasons<br>& : member of the same patent family, corresponding document |   |  |   |



**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 98 11 9311

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

29-01-2001

| Patent document<br>cited in search report | Publication<br>date | Patent family<br>member(s) | Publication<br>date |
|---|---------------------|----------------------------|---------------------|
| JP 09266677 A                             | 07-10-1997          | JP 3044650 B               | 22-05-2000          |
| EP 0661453 A                              | 05-07-1995          | JP 7190417 A               | 28-07-1995          |
|   |                     | JP 7198154 A               | 01-08-1995          |
|   |                     | KR 148047 Y                | 15-06-1999          |
|   |                     | US 5764022 A               | 09-06-1998          |
| JP 09082529 A                             | 28-03-1997          | NONE                       |                     |
| JP 11122910 A                             | 30-04-1999          | CN 1215246 A               | 28-04-1999          |
|   |                     | EP 0920116 A               | 02-06-1999          |
|   |                     | US 6151228 A               | 21-11-2000          |
| JP 07198154 A                             | 01-08-1995          | EP 0661453 A               | 05-07-1995          |
|   |                     | KR 148047 Y                | 15-06-1999          |
|   |                     | US 5764022 A               | 09-06-1998          |

